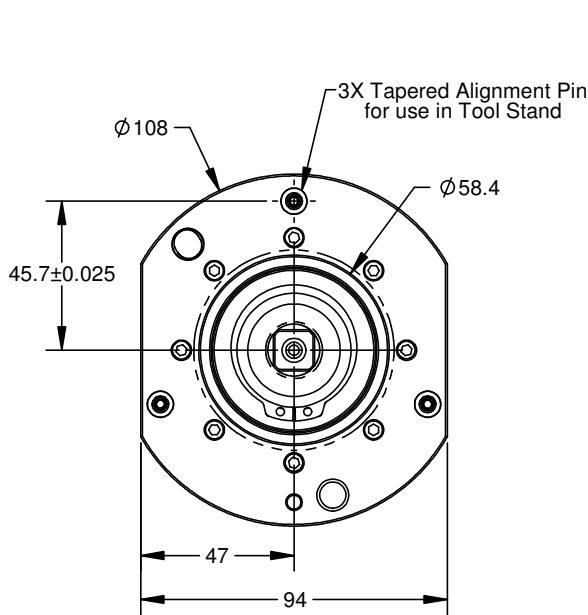
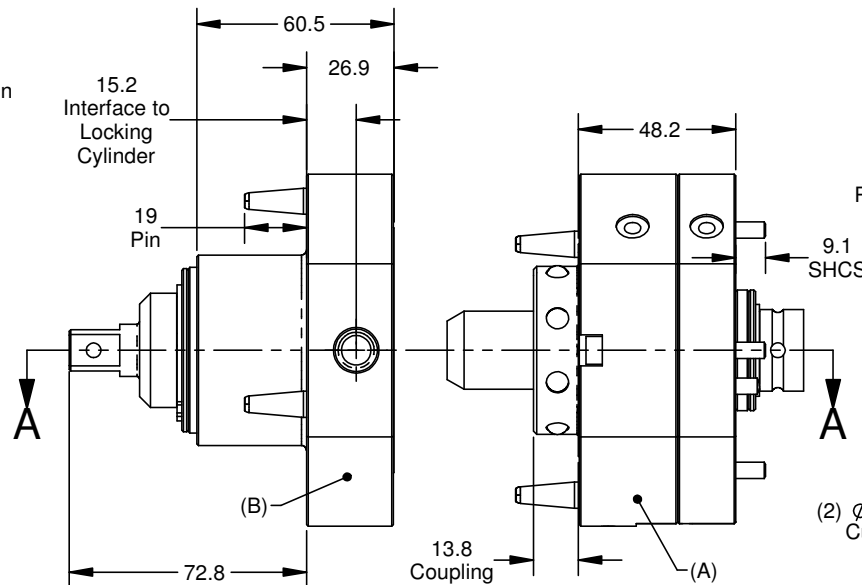


Part Numbers: (A) 9120-047MZW6-SRTL
(B) 9120-047TZW6

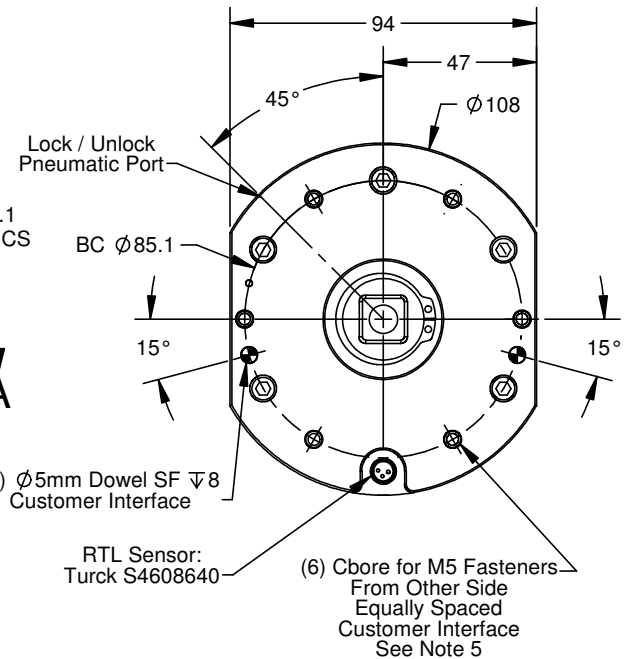
Rev.	Description	Initiator	Date
01	Initial Drawing	KRZ	05/31/12



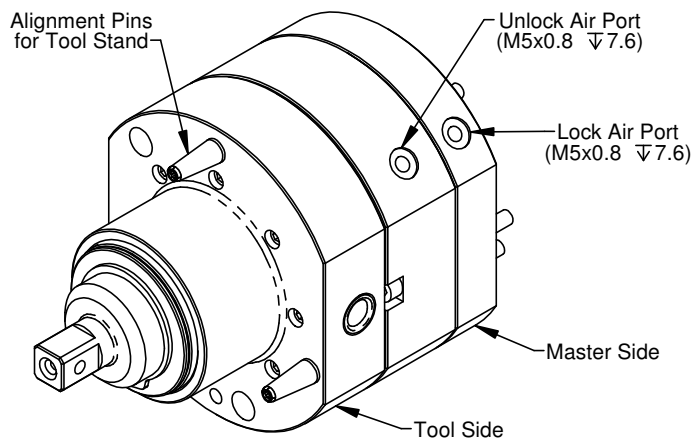
**Tool Side
(Projection Only)**



Side View



**Master Side
(Projection Only)**



Notes:

1. Design is subject to change.
2. Tool Changer housings are anodized aluminum.
3. Alignment pins and bushings are hardened steel.
4. Internal spindle components are hardened steel.
5. Mounting SHCS hardware included, when installing torque as specified in manual.
6. See Sheet 2 for details on internal square drive components.
7. See Sheet 3 and 4 for Exploded Assembly View.

NOTES: UNLESS OTHERWISE SPECIFIED.

DO NOT SCALE DRAWING. ALL DIMENSIONS ARE IN MILLIMETERS.



3rd ANGLE PROJECTION

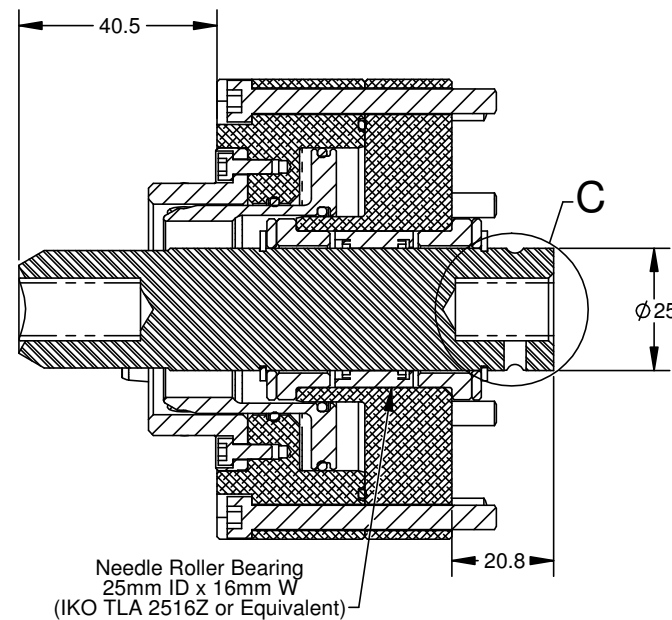
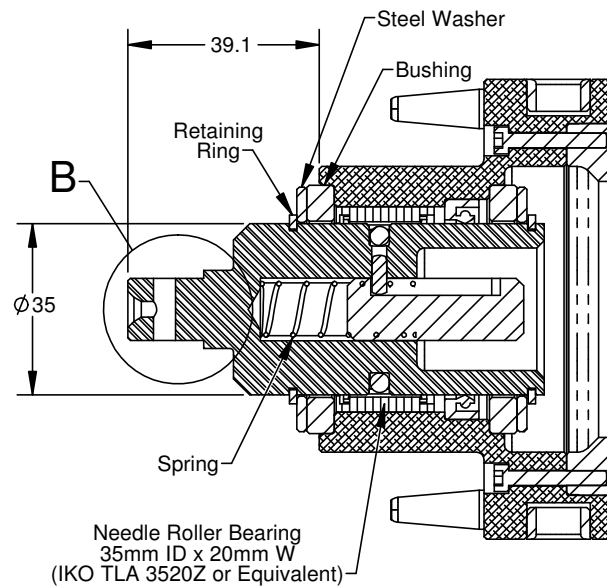


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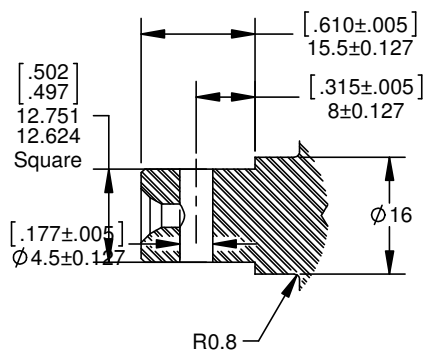
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DRAWN BY: K. Zachary 05/31/12	TITLE
CHECKED BY: D. Norton 05/31/12	QC-47ZW6 Thru Hole Tool Changer with 1/2" Square Drive Pass Thru Components
PROJECT # 120330-1 SHEET 1 OF 4	SCALE SIZE DRAWING NUMBER REVISION
2:3 B 9630-20-047ZW6	01

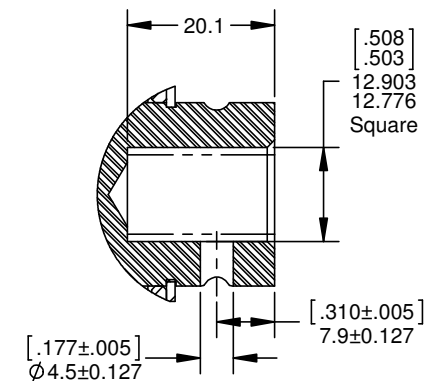
Rev.	Description	Initiator	Date
-	See Sheet 1	-	-



SECTION A-A
SCALE 1 : 1
From Sheet 1



DETAIL B
SCALE 1.5 : 1
Tool Side Socket Interface



DETAIL C
SCALE 1.5 : 1
Intermediate Shaft Interface
to Atlas Copco Nut Runner

NOTES: UNLESS OTHERWISE SPECIFIED.

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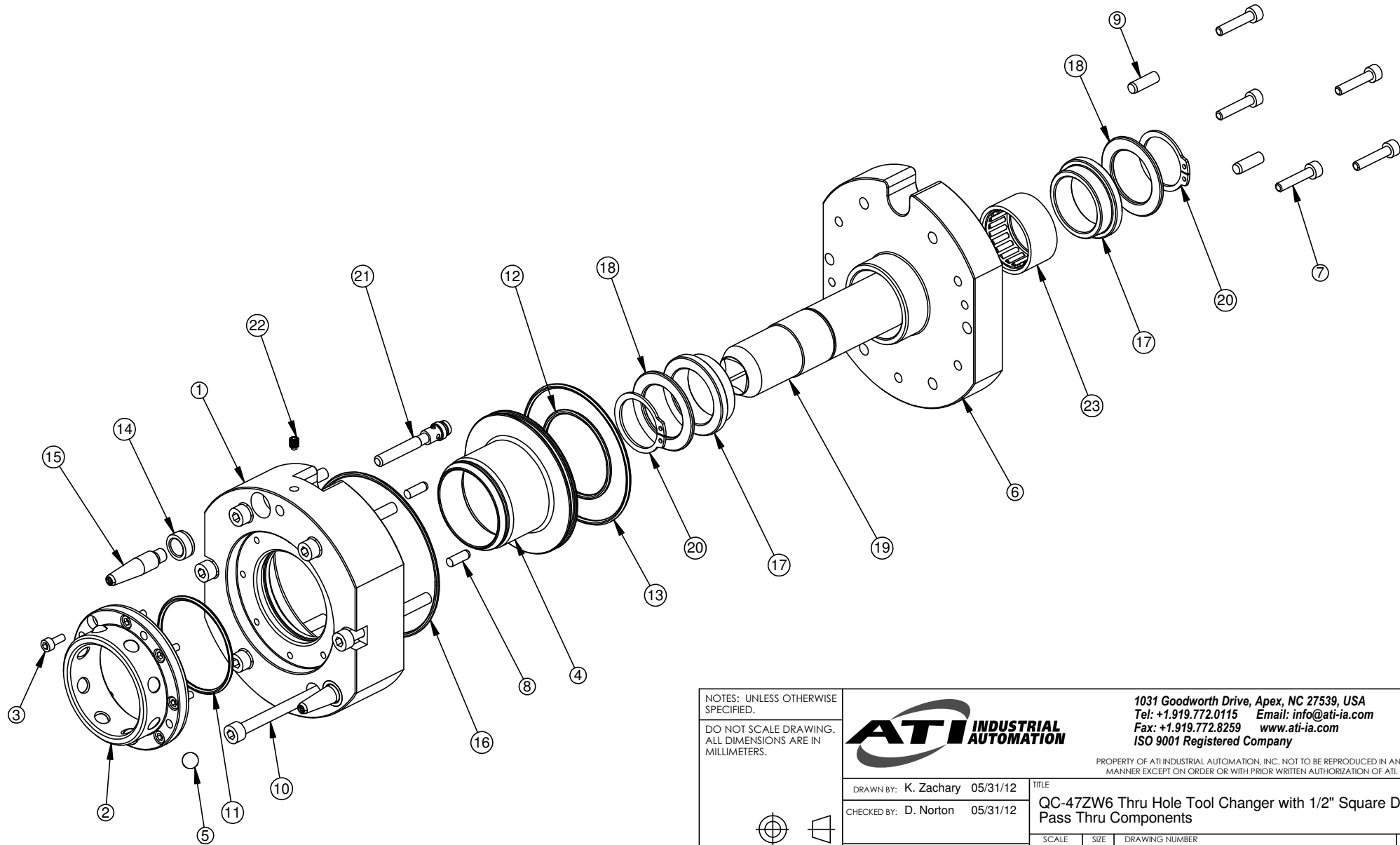
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PROJECT # 120330-1 SHEET 2 OF 4	SCALE 2:3 SIZE B DRAWING NUMBER 9630-20-047ZW6 REVISION 01

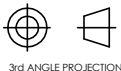
Master Side Exploded View

Rev.	Description	Initiator	Date
-	See Sheet1	-	-



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3rd ANGLE PROJECTION



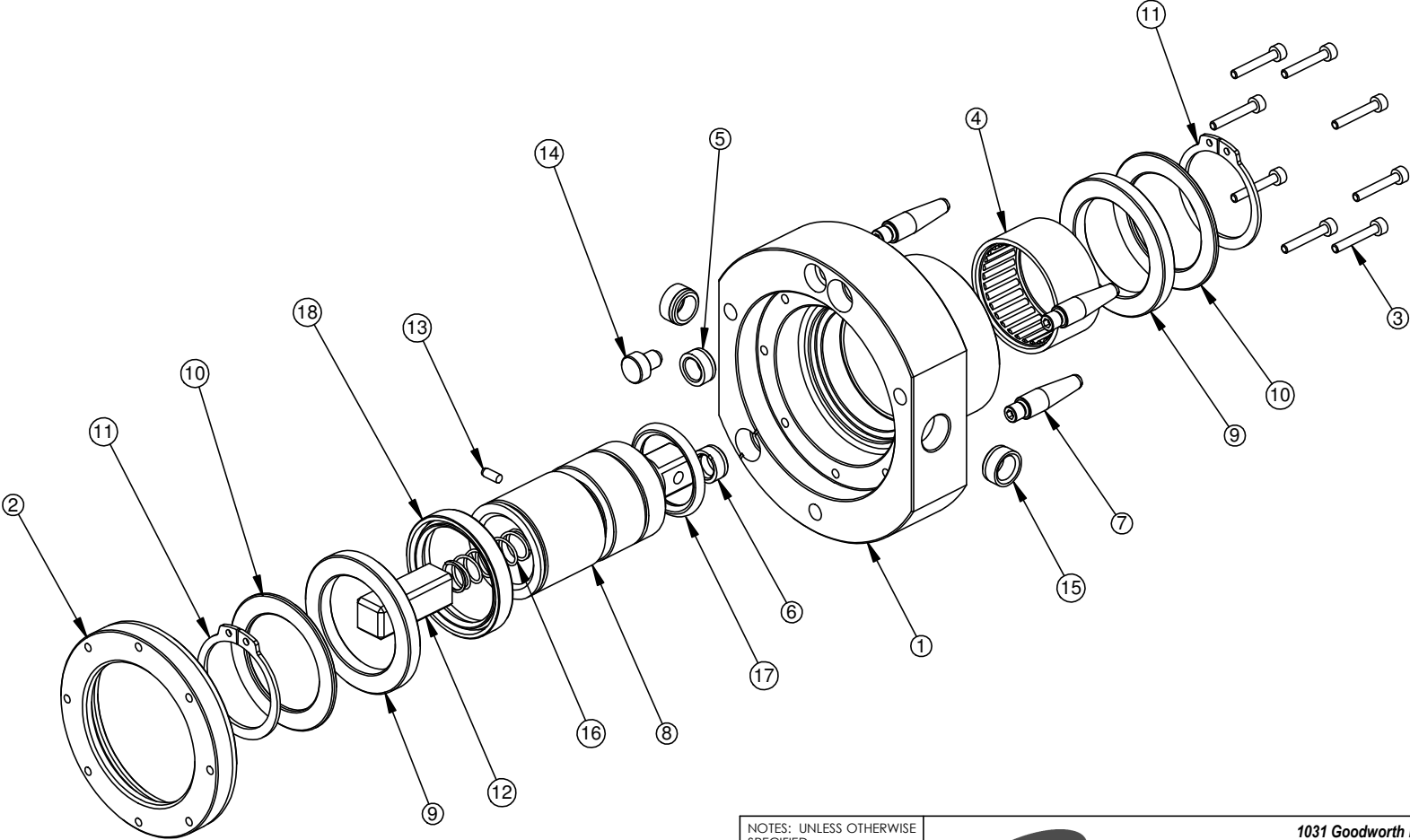
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CHECKED BY: D. Norton 05/31/12	QC-47ZW6 Thru Hole Tool Changer with 1/2" Square Drive Pass Thru Components			01
PROJECT # 120330-1 SHEET 3 OF 4	SCALE 2:3	SIZE B	DRAWING NUMBER 9630-20-047ZW6	

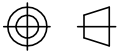
Tool Side Exploded View

Rev.	Description	Initiator	Date
-	See Sheet1	-	-



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3rd ANGLE PROJECTION



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PROJECT # 120330-1 SHEET 4 OF 4	SCALE 2:3	SIZE B	DRAWING NUMBER 9630-20-047ZW6
			REVISION 01